HISTORY

Since their introduction in the mid-1970’s JOB THERMO BULBS have become the standard heat responsive glass bulbs for the sprinkler industry. Due to their high quality and reliability more than 1,000 Million JOB THERMO BULBS are now being installed world-wide by all major sprinkler manufacturers for service in fire protection and life safety. The JOB THERMO BULB was quickly considered not only as a functional element but also as an aesthetically pleasing component allowing the sprinkler industry to adjust sprinkler designs in accordance with decorative requirements. JOB continuously develops smaller and faster THERMO BULBS retaining the superior features of previous designs thus meeting all requirements of effective life safety.

CUSTOMER SUPPORT

In order to give the best possible support to customers JOB has a full time separate Customer Service Department. Qualified engineers assist customers utilizing JOB THERMO BULBS to solve all technical questions either from the head office in Germany or – if necessary – they visit customer’s facilities. JOB provides equipment to unpack the THERMO BULBS out of the Bulb Tape. Furthermore JOB provides equipment (bath test, strength test) to carry out the final tests at the end user. The Thermal Bath Test Equipment is adapted to the ISO-Standard and is used in the laboratories of UL, FM, VdS and TFRI. The final test of the assembled sprinkler on the Bulb Integrity Test Machine detects every possible damage of the glass bulb that could occur during the assembly procedure. JOB is an active member of NPFA, IFSA, EFSN and participates in ISO, CEN, DIN and UL task groups.
## PRODUCT RANGE

<table>
<thead>
<tr>
<th>Type</th>
<th>Length</th>
<th>RTI*</th>
<th>Strength</th>
<th>Temperature</th>
<th>Comp. Listed</th>
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<tbody>
<tr>
<td></td>
<td>[mm]</td>
<td>[ms]</td>
<td>[kN]</td>
<td>[lbf]</td>
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<tr>
<td>Response</td>
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<tr>
<td>Standard</td>
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<td>F2.5-XS</td>
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<td>14</td>
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More details and other temperature ranges are available on request.

*Tested in a test fixture: c=0.5 ** in progress

### Product Description

JOB THERMO BULBS are thermally actuated release elements for automatic sprinklers, smoke vents, fire dampers and other release devices. A hermetically sealed liquid (G or F-type) in the glass bulbs expands with rising temperatures breaking the bulbs into small fragments at a predetermined release temperature. The unique bone shape design of JOB THERMO BULBS (US Patent No. 4,796,710 and other international patents) combined with the special liquid (F-type; US Patent No. 4,938,294) are decisive factors for the outstanding thermal response performance and strength of the glass bulbs. All the main features of JOB THERMO BULBS can be taken from the above chart.

### The Latest Generation of Glass Bulbs

The latest developments in sprinkler design require glass bulbs having extremely low Response Times and very high strength characteristics. JOB has established a development team that continuously improve the quality and the characteristics of JOB THERMO BULBS in order to fulfill the needs for high quality and leading technology for life safety products.

### JOB Thermo Bulbs

With their unique bone shape design reinforced ends are used to absorb loads from the mounting supports and to introduce these axially into a shaft of reduced diameter thus avoiding unfavourable shearing and bending stresses in the glass. Furthermore the outstanding tension condition allows a low mass structure, which, combined with the special filling liquid, provides very low Response Times. Because of these characteristics JOB is the world-wide leading company for the supply of glass bulbs with superior thermal response and strength.
**PRODUCT**

**F3-F THERMO BULBS**
The super fast THERMO BULB Type F3-F is a high performance fast response THERMO BULB featuring improved strength and sensitivity characteristics. The response time is 25% faster than of the standard fast response bulb type F3/F3-SP with superior strength condition.

**F3-SP THERMO BULBS**
The superior THERMO BULB Type F3-SP is a Heavy Duty Fast Response THERMO BULB featuring an approx. 50% higher resistance against side impacts with the same Response Time Index of 32 (ms) [58 (fts)] as our well established THERMO BULB type F3.

**XS THERMO BULBS**
XS stands for EXTRA STRENGTH. Due to special production methods these bulbs have an axial strength approximately 30% higher than standard bulbs ensuring high safety factors for special applications. These extra strong bulbs can be supplied as G5, F3 and F2.5.

**JOB THERMO BULBS Links**
JOB THERMO BULBS Links (U.S. Patent No. 5,927,890 and other international patents) can be used in virtually any area where a thermally actuated self-releasing mechanism is required to operate in the event of fire, such as kitchen hoods, paint booths, fire dampers, smoke vents, etc. JOB has combined the successfully proven THERMO BULB technology with a strong and innovative Link design to meet the latest requirements for Quick and Standard Response Links.

**QUALITY**

**JOB Quality Control**
JOB THERMO BULBS are produced to stringent in-house quality Standards under the latest version of ISO 9001 to meet all requirements of approval authorities worldwide, e.g.:

- **UL** (Underwriters Laboratories Inc.)
- **FM Global** (Factory Mutual Global)
- **LPCB** (Loss Prevention Council)
- **VdS** (Vb. der Schadenverhütung GmbH)
- **TFRI** (P.R. China)
- **KENTEI** (Japan)
- **KFI** (Korea)

as well as governmental codes or ordinances whenever applicable. JOB’s optical measurement equipment automatically measures more than 576 internal and external dimensions on each glass bulb on 12 different plans. Additional unique test procedures are carried out to guarantee 100% quality. In total 805 measurements are taken on each single glass bulb prior to dispatch. All data obtained during production are recorded in the QM system and guarantees zero failure shipments.
**FEATURES**

**Design Flexibility**
JOB uses its own drawn glass tubes. That offers huge flexibility for glass bulbs with different lengths, aspect ratios and strength / RTI specifications towards customer’s demand.

**Operating Temperatures**
The different colours of the fluid in the JOB THERMO BULBS signify different operating temperatures. The bulb colouring complies with all national and international standards for colour/temperature ratings, e.g., UL 199, FM, TFRI, EN 12259-1 and ISO 6182.1.

**Marking**
In order to guarantee forward – backward traceability JOB invented the marking processes. Each individual JOB THERMO BULB is marked with the type and the individual batch number. Each batch can be traced back to the raw material as well as to all test data obtained during the manufacturing and quality procedures.

**RTI**

**Response Time Index (RTI)**
The Response Time Index is a calculated figure describing the actual operating time of a glass bulb mounted in a sprinkler or other devices in given standard conditions. The RTI is an indication of the thermal sensitivity of the glass bulb. The lower the value of the RTI, the faster the response time of the bulb. JOB THERMO BULBS are able to meet any RTI requirements the user may have by combining different actuating liquids (G or F) with various bulb diameters. Each JOB THERMO BULB can be identified regarding its Response Time by the type classification marked on the bulb.

**Standard Response Applications RTI>80**
JOB THERMO BULBS G5 are used for all products requiring Standard Response functional properties as defined by local agencies or authorities in the USA, Europe and Asia.

**Special Response Applications 80>RTI>50**
JOB THERMO BULBS F5 and F4 are used for applications where insurers hazard classifications require sprinklers, which have an avg. RTI between 50 and 80.

**Fast, Super Fast and Ultra Fast-Response Applications RTI<50**
JOB THERMO BULBS F3 and F3-SP are used for applications where products are used for life safety, e.g., Residential Sprinklers – and in cases where insurers hazard classifications require Fast Response Sprinklers. The Super Fast and Ultra Fast bulbs F3-F, F2.5, F2 and F1.5 are especially for use in high-performance products where a very early activation is essential such as ESFR Sprinklers or water mist products.

**Grafical Comparison of RTI Values: Tested under UL Conditions**

<table>
<thead>
<tr>
<th>RTI</th>
<th>Response Time Index (ms)</th>
<th>tR [s]</th>
</tr>
</thead>
<tbody>
<tr>
<td>F2</td>
<td>7.3</td>
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<tr>
<td>F3</td>
<td>11.4</td>
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<tr>
<td>F4</td>
<td>20.6</td>
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<td>23.8</td>
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<tr>
<td>G5</td>
<td>33.3</td>
<td></td>
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</tbody>
</table>

UL Conditions: 135°C at 2.54 m/s